

### Keys to Effective Site-Wide Risk Management and Efficient Resource Utilization

APCChE PSM Seminar February 23, 2012 D. R. Kimbril

### Outline



- Establish a strong foundation....your safety culture
- Use good engineering standards...design it well and build it well
- Operate using an Operations Integrity Management System...operate and maintain it well
- Discover, assess and manage risk...look for risk, find it and manage it well
- Employ the right tools...a typical risk matrix may not suffice
- Consider the benefits of an IsoRisk Matrix...efficient resource utilization





# **Establish A Strong Foundation**

#### • Leadership

- Believes that "good enough rarely is"
- Clearly establishes expectations and goals
- "Walks the talk"....a visible and tangible commitment to manage risk and prevent incidents

#### • Workforce

- Reinforced by regular communications and actions that send the message that safety is job 1!
- Engaged and listened to
- Genuinely believes that flawless performance is achievable





# **Use Good Engineering Standards**

### • Comprehensive

- Covers both Design and Construction
- Incorporates Good Engineering Practices (GEP)

#### Maintained and Improved

- Continually reviewed and updated based upon company and industry learnings
- Regular guidance issued to sites to ensure effective management of change



# Operate using an Operations Integrity Management System



- Overarching
  - Applies to all personnel and activities
  - Establishes the fundamental operating framework
- Comprehensive
  - Addresses all SHE Management elements
  - Provides sufficient detail to guide consistent and effective site action

### Accountable

- Periodically audited by line managers and experts "above the site"
- A factor in everyone's performance appraisal

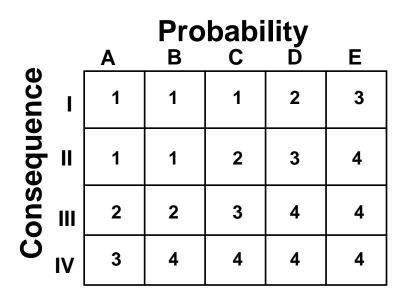


# Discover, Assess and Manage Risk

- Broad and deep risk discovery
  - Employs different hazard analysis techniques
  - Establishes a fundamental mindset that more risk discovery is a good thing...not a bad thing
- Assessing and Prioritizing
  - Experienced teams evaluate all discovered risks as consistently as possible
  - Clearly delineates priorities for follow-up action
- Decision-Making
- Applying available resources efficiently
- Goal: Each incremental resource investment generates the most risk reduction possible



# Employ the Right Tools A Typical Risk Matrix May Not Suffice

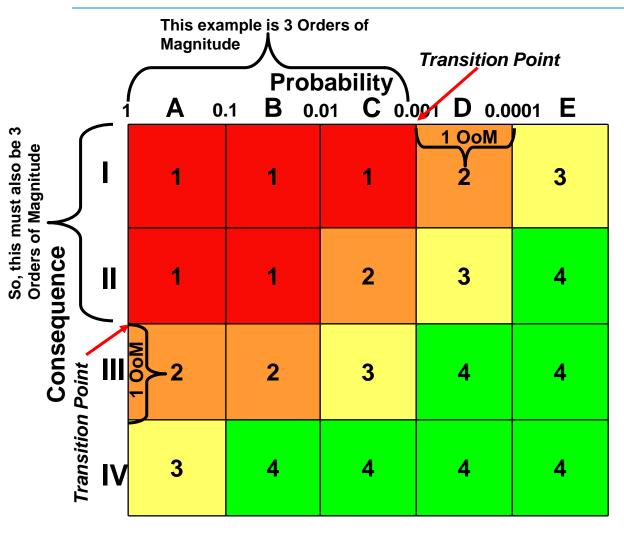


4x5 Risk Matrix With 4 Categories of Risk

- Widely used
- Prioritizes risk into categories (H, M, L, or 1-4, etc.)
- Greater resolution often needed to make best risk management decisions
- An IsoRisk matrix is often helpful



## Constructing The IsoRisk Matrix Transition Points Offer Key Insight



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Chemical

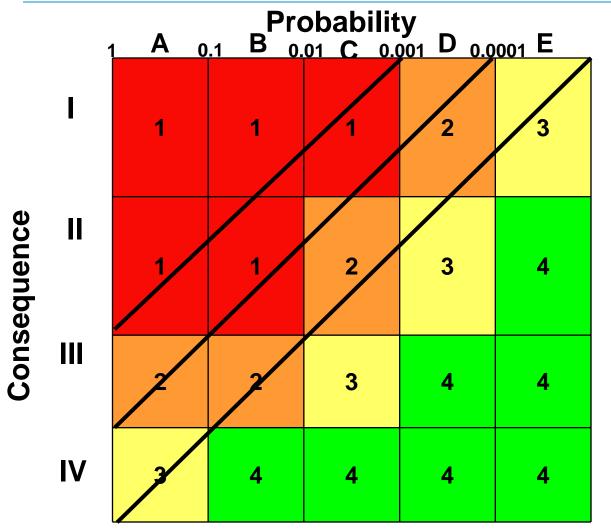
• Transitions are key

• Probability scale can be described numerically

 Equivalent risk at transitions allows Consequence scale to be described numerically

## Constructing The IsoRisk Matrix Drawing The IsoRisk Lines





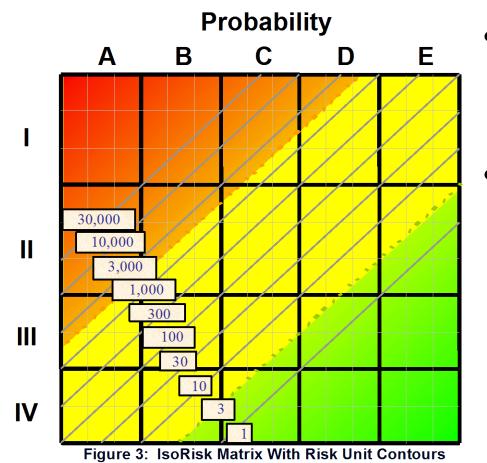
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- Points of known equivalent risk are connected
- This determines the IsoRisk slope
- Other parallel IsoRisk contours can then be added

# Constructing The IsoRisk Matrix Assigning Risk Units





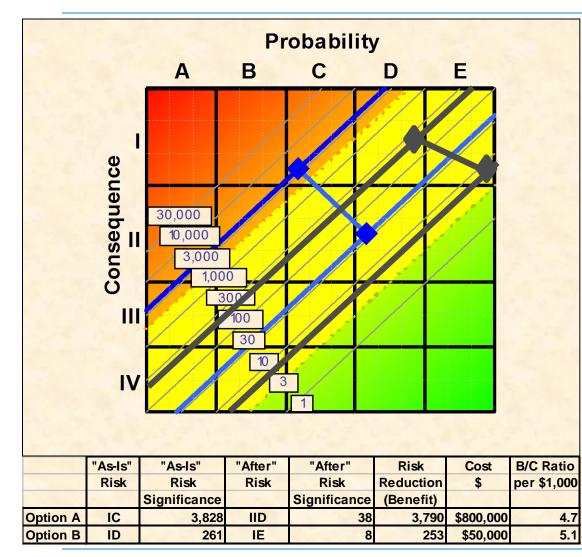
- Assign any IsoRisk contour a value of 1 Risk Unit
- The risk significance of all other contours can be described relative to this contour



Consequence



# **Applying The IsoRisk Matrix**



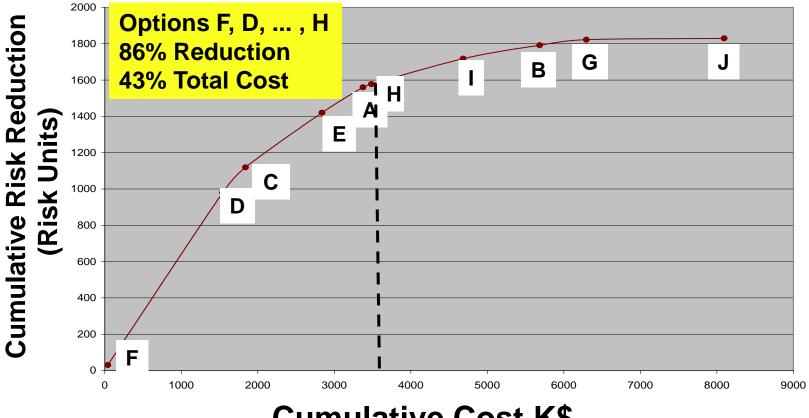
- Reducing a risk from one matrix position to another results in measurable "benefit"
- Benefit/Cost analysis can be used to compare the options



# Applying The IsoRisk Matrix To Rank Risk Reduction Options



#### **Cumulative Benefit To Cost**

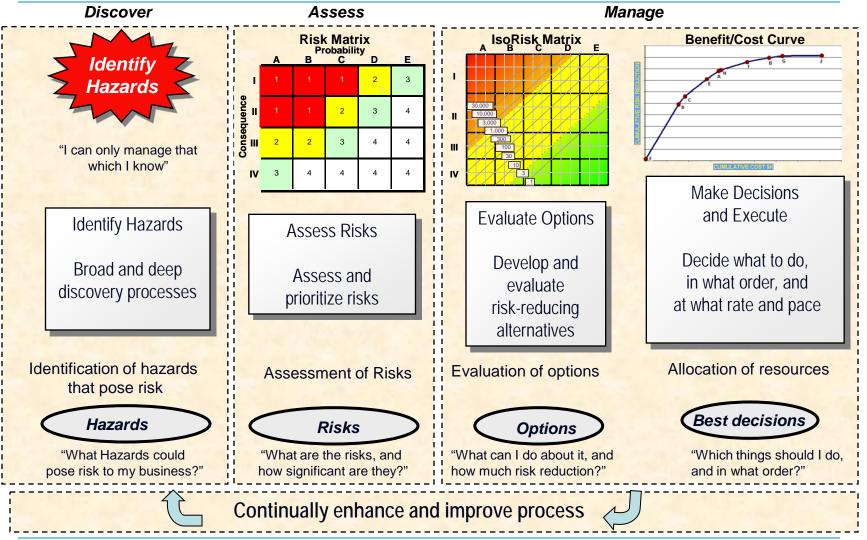


#### **Cumulative Cost K\$**

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## Key Elements of a Structured Risk Management Process





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# **Concluding Remarks**



- Effective site-wide risk management requires many elements working together
  - A strong foundation....your safety culture
  - Good engineering standards...design it well and build it well
  - An Operations Integrity Management System...operate it well
  - A good risk management process...look for risk, find it and manage it well
- It also requires efficient resource utilization to maximize risk reduction
- Does your company have all the elements, and are your resources being allocated efficiently?

